

# LL400



User Guide  
Bedienungsanleitung  
Manuel de l'utilisateur  
Guida per l'uso  
Gúia del usuario  
Gebruikershandleiding  
Operatörshandbok  
Brugermanual  
Guia do Usuário  
Bruksanvisning  
Käyttäjän opas  
Руководство пользователя  
取扱説明書



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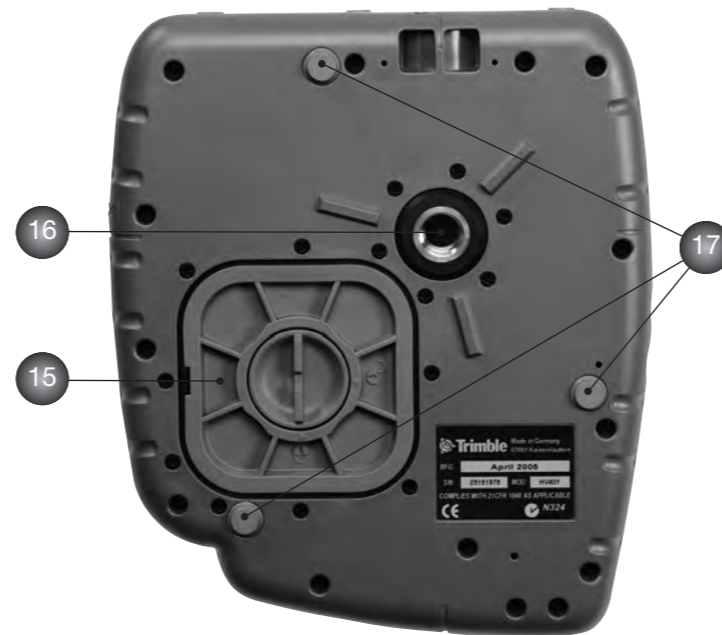
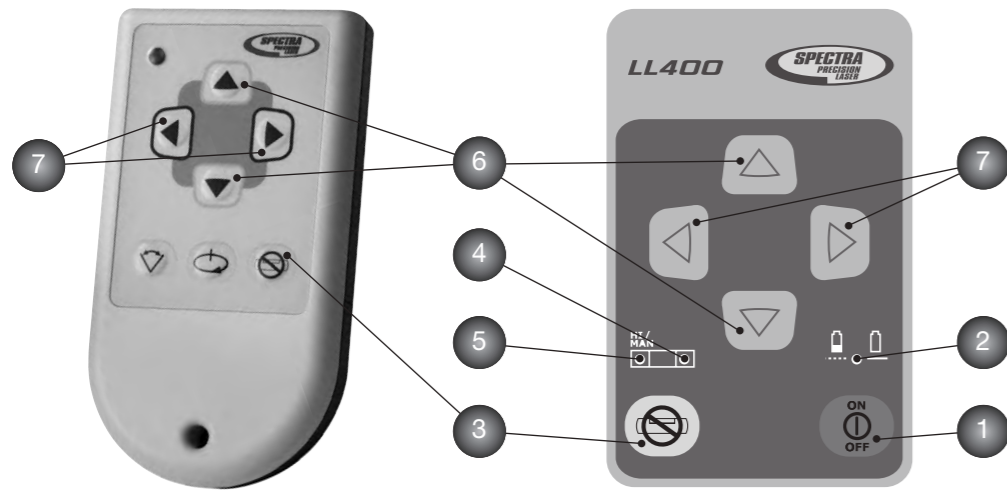
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FOR YOUR SAFETY



For hazardless and safe operation, read all the user guide instructions.



- Use of this product by people other than those trained on this product may result in exposure to hazardous laser light.
- Do not remove warning labels from the unit.
- The laser is subject to class 2 (< 3.4mW, 600 ... 680 nm).
- **Never** look into the laser beam or direct it to the eyes of other people.
- Always operate the unit in a way that prevents the beam from getting into people's eyes.

If initial service is required, which results in the removal of the outer protective cover, removal must only be performed by factory-trained personnel.



**Caution:** Use of other than the described user and calibration tools or other procedures may result in exposure to hazardous laser light.

**Caution:** Using different than described at the LL400 user guide, may result in unsafe operation.

The Model LL400 is a simple-to-use tool that allows one or more workers to take accurate horizontal measurements at distances between 3 ft (1 m) and 1300 ft (400 m) using a hand-held or rod-mounted receiver.

## COMPONENTS

- 1 Power Button
- 2 Battery LED
- 3 Manual/Standby Button
- 4 Leveling LED
- 5 Manual/Hi-Warning LED
- 6 Up and Down Arrow Buttons
- 7 Left and Right arrow Buttons
- 8 Rotor
- 9 Sunshade
- 10 Sighting Guides
- 11 Infrared-receiver for remote control
- 12 Lens for Long Range IR receiver
- 13 Recharge Jack
- 14 Handle
- 15 Battery door
- 16 5/8"-11 Tripod Mounts
- 17 Rubber feet

## How to Use the Laser System

### Powering the Laser

#### Batteries

##### WARNING

Ni-MH batteries may contain small amounts of harmful substances.

Be sure to charge the battery before using it for the first time, and after not using it for an extended length of time.

Charge only with specified chargers according to device manufacturer's instructions.

Do not open the battery, dispose of in fire or short circuit; it may ignite, explode, leak or get hot causing personal injury.

Dispose in accordance with all applicable federal, state, and local regulations.

Keep the battery away from children. If swallowed, do not induce vomiting. Seek medical attention immediately.

### Installing Batteries

Remove the battery door by turning the center knob 90° counterclockwise.

Insert batteries (or a rechargeable battery pack) into the housing so that the negative poles are on the **bigger battery spiral springs**.

**DO NOT REMOVE RECHARGEABLE BATTERIES FROM THEIR HOLDER AND INSTALL ALKALINE BATTERIES, SEVERE DAMAGE TO UNIT WILL RESULT IF CHARGING IS ATTEMPTED.**

Install the battery door and tighten it by turning the center screw 90° clockwise.

**A mechanical switch prevents alkaline batteries from being charged. Only the original rechargeable battery pack allows charging within the unit. Any other rechargeable batteries have to be charged externally.**

### Recharging the Batteries

The laser is shipped with alkaline or rechargeable NiMH batteries.

Note: The battery LED shows the approximate charge of the batteries.

The LED will flash when battery voltage is between 3.8 and 4.0 volts.

The LED will be on continuously when battery voltage is less than 3.8 volts.

The charger requires approx. 10 hours to charge empty rechargeable batteries.

For charging, connect the plug of the charger to the recharge jack of the unit.

New or long-time out-of-use rechargeable batteries reach their best performance after being charged and recharged five times.



**The batteries should only be charged when the laser is between 50° F and 104° F (10° C to 40° C). Charging at a higher temperature may damage the batteries. Charging at a lower temperature may increase the charge time and decrease the charge capacity, resulting in loss of performance and shortened life expectancy.**

## Laser Setup

Position the laser horizontally or vertically (tripod mount and rubber feet downward!) on a stable platform, wall mount or tripod at the desired elevation. The laser recognizes automatically whether it is used horizontally or vertically when switched on. For long-range slope or vertical alignments (up to 200m (650 ft), make sure the lens **12** is pointing to the desired alignment point.

### Turning On/Off the Laser

Press the power button **1** to turn on the laser.

**Note:** The laser always powers up in the automatic self-leveling mode. The LEDs (**2, 4** and **5**) are turned on for 2 seconds.

**Note:** If the unit has been set up vertically, it switches automatically into manual mode.

The laser is level when the leveling indicator **4** is no longer flashing (once every second).

For the first five minutes after the laser self levels, the LED **4** lights solid then flashes every four seconds to let you know the laser is still level.

If the laser is positioned beyond its self-leveling range of  $\pm 8\%$ , the manual and leveling indicators flash simultaneously and a warning sound is emitted.. Turn the unit off, reposition the laser within the self-leveling range and turn it on again.

**Note:** If the laser is out of its self-leveling range and remains out of it for more than 10 minutes, the unit shuts down completely.

**Note:** After the laser has been level for more than 5 minutes in horizontal mode and the rotor is rotating at 600 rpm, the HI (height of instrument) alert activates. If the laser is disturbed (tripod bumped, etc.) so that when it re-levels the laser beam elevation changes by more than 3 mm (1/8 in.), the HI alert shuts down the laser and rotor, and the red LED flashes two times per second (twice the manual-mode rate). To restore level, turn the laser off and on. After the laser has re-levelled, check your initial reference elevation.

In order to switch the laser off, press the power button again.

## Activating/Deactivating Standby Mode

Standby mode is a power-saving feature that conserves laser battery life.

Press and hold the laser's or remote control's manual button for 3 seconds to activate standby mode.

**Note:** When standby mode is activated, the laser beam, rotor, self-leveling system, and LEDs shut down, but the HI alert remains activated.

To let you know that the laser is in standby mode, the battery LED flashes every 4 seconds.

To deactivate standby mode and restore full operation of the laser, press and hold the laser's or remote control's manual button for 3 seconds.

The laser and all other functions turn on again.

## Using the Manual Mode

Pressing the manual button on the laser or the remote control changes the laser from automatic self-leveling mode to Manual mode. Manual mode is indicated by the flashing (once every second) red LED **5**.

In Manual mode (horizontal), the Y-axis can be sloped by pressing the Up- and Down-Arrow-buttons on the laser's keypad or the remote control. Additionally, the X-axis can be sloped by pressing the Left- and Right-Arrow-buttons on the laser or remote control.

In vertical mode, the up and down arrow buttons align the laser beam to the right/left side, and the left and right arrow buttons adjust the slope of the laser beam.

To resume automatic self-leveling mode, press the manual button again.

## Using the Y- or X-Axis Single Slope Mode

To activate the Y-axis single slope mode, press the manual button (1 second) after the up arrow button at the laser or remote control has been pressed and released. This is indicated by the simultaneously flashing red 5 and green 4 LEDs (once every second).

In Y-axis single slope mode, the Y-axis can be sloped by pressing the Up- and Down-Arrow-buttons on the laser or the remote control, while the X-axis remains in automatic self leveling mode (e.g. when setting up sloped ceilings or drive ways).

To activate the X-axis single slope mode, press the manual button (1 second) after the right arrow button at the laser or remote control has been pressed and released. This is indicated by the simultaneously flashing red 5 and green 4 LEDs (every 3 seconds).

In X-axis single slope mode, the X-axis can be sloped by pressing the right- and left-Arrow-buttons on the laser or the remote control, while the Y-axis remains in automatic self leveling mode

Operates the unit in rotation mode at 600 rpm, the HI alert is still active.

To resume automatic self-leveling mode, press the manual button again.

## APPLICATIONS

### General Construction

Determining the Height of Instrument (HI)

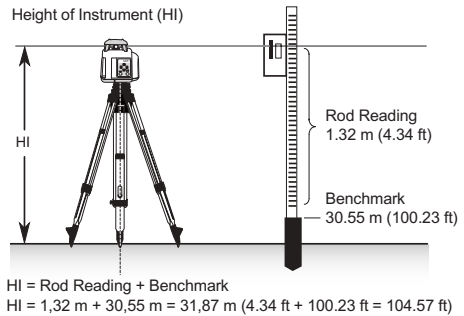
The height of instrument (HI) is the elevation of the laser's beam.

The HI is determined by adding the grade-rod reading to a benchmark or known elevation.

1. Set up the laser and place the grade rod on a job-site benchmark (BM) or known elevation.
2. Slide the receiver up/down the grade rod until it shows an on-grade reading.
3. Add the grade-rod reading to the benchmark to determine the height of instrument.

Example:  
Benchmark = 30.55 m (100.23 ft)  
Rod reading = +1.32 m (+4.34 ft)  
Height of instrument = 31.87 m (104.57 ft)

Use this HI as a reference for all other elevations.

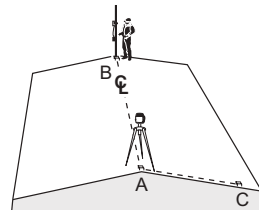


### Using the Y-Axis Single Slope Mode

1. Set up the laser over the reference point (A).
2. Use the sighting guides on the top of the laser to align the laser to the desired direction hub in the axis that is supposed to be used in automatic self-leveling mode. Turn the laser on the tripod until it is properly aligned.
3. Attach a receiver to a grade rod. Set the grade rod on the self-leveling axis direction hub to check the laser's elevation (B).

**Note:** Use this HI as a reference for checking the alignment of the laser after setting the slope for the other axis.

4. Activate the Y-axis single slope mode by pressing the laser's manual button (1 second) after the up arrow button at the laser or remote control has been pressed and released.
5. Check the laser's elevation on the slope axis directly in front of the laser.
6. Set the grade rod on the slope axis direction hub to adjust the laser's elevation without changing the height of the receiver on the grade rod (C).
7. Press the up and down arrow buttons until you get an on-grade reading on the receiver.
8. Recheck the laser's elevation at the automatic self-leveling axis using the HI in step 3.



**Note:** If the HI has been changed, rotate the laser on the tripod until you get an on-grade reading again. Make sure, you DON'T change the height of the receiver on the grade rod.

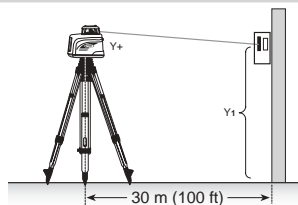


## CALIBRATION

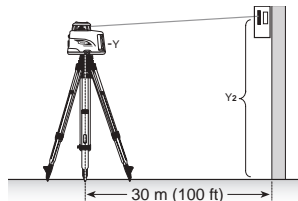
### Checking Calibration of the Y- and X-Axes

1. Set up the laser 30 m (100 ft) from a wall and allow it to level.
2. Raise/lower the receiver until you get an on-grade reading for the +Y axis. Using the on-grade marking notch as a reference, make a mark on the wall.

**Note:** For increased precision, use the fine-sensitivity setting (1.5 mm/1/16 in.) on the receiver.

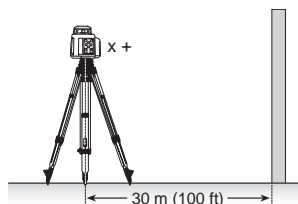


3. Rotate the laser 180° (-Y axis toward the wall) and allow the laser to re-level.
4. Raise/lower the receiver until you get an on-grade reading for the -Y axis. Using the on-grade marking notch as a reference, make a mark on the wall.
5. Measure the difference between the two marks. If they differ more than 1 mm (<1/16 inch at 100 feet), the laser needs calibrating.



6. After checking the Y-axis, rotate the laser 90°. Repeat the above starting with the + X axis facing the wall.

**Note:** If calibration is required, please refer to the calibration instructions on our Trimble website [HYPERLINK "http://www.trimble.com/support.shtml"](http://www.trimble.com/support.shtml) www.trimble.com/support.shtml



## PROTECTING THE UNIT

Do not expose the unit to extreme temperatures or temperature changes (do not leave inside the car).

The unit is very robust and can resist damage if dropped even from tripod height. Before continuing your work, always check the leveling accuracy. See **Checking Calibration** section.

The laser is water proof and can be used indoors and outdoors.

## CLEANING AND MAINTENANCE

Dirt and water on the glass parts of laser or prism will influence beam quality and operating range considerably.

Remove dirt on the housing with a lint-free, warm, wet and smooth cloth. Do not use harsh cleansers or solvents.

Allow the unit to air dry after cleaning it.

## PROTECTING THE ENVIRONMENT

The unit, accessories and packaging ought to be recycled.  
This manual is made of non-chlorine recycling paper.  
All plastic parts are marked for recycling according to material type.



**Do not throw used batteries into the garbage, water or fire. Remove them in compliance with environmental requirements.**

### Notice to Our European Union Customers

For product recycling instructions and more information, please go to: HYPERLINK "<http://www.trimble.com/environment/summary.html>" [www.trimble.com/environment/summary.html](http://www.trimble.com/environment/summary.html)

### Recycling in Europe

To recycle Trimble WEEE,  
call: +31 497 53 2430, and  
ask for the "WEEE associate," or

mail a request for recycling instructions to:  
Trimble Europe BV  
c/o Menlo Worldwide Logistics  
Meerheide 45  
5521 DZ Eersel, NL



## WARRANTY

Trimble warrants the LL400 to be free of defects in material and workmanship for a period of 5 years. Trimble or its authorized service center will repair or replace, at its option, any defective part, or the entire product, for which notice has been given during the warranty period. If required, travel and per diem expenses to and from the place where repairs are made will be charged to the customer at the prevailing rates. Customers should send the product to Trimble Navigation Ltd. or the nearest authorized service center for warranty repairs or exchange, freight prepaid. Any evidence of negligent, abnormal use, accident, or any attempt to repair the product by other than factory-authorized personnel using Trimble certified or recommended parts, automatically voids the warranty.

The foregoing states the entire liability of Trimble regarding the purchase and use of its equipment. Trimble will not be held responsible for any consequential loss or damage of any kind. This warranty is in lieu of all other warranties, except as set forth above, including any implied warranty merchantability of fitness for a particular purpose, are hereby disclaimed. This warranty is in lieu of all other warranties, expressed or implied.



## TECHNICAL DATA

Leveling accuracy <sup>1,3</sup> :	± 0.5 mm/10 m, 1/16" @ 100 ft, 10 arc seconds
Rotation:	600 rpm
Operational area <sup>1,2</sup> :	appr. 400 m (1300 feet) radius with detector
Laser type:	red diode laser 650 nm
Laser class:	Class 2, <3.4mW; t <0.25 seconds
Self-leveling range:	appr. ± 5°
Leveling time:	appr. 30 sec
Leveling indicators:	LED flashes
Laser beam diameter <sup>1</sup> :	appr. 8 mm
Operating range using remote control:	Standard - up to 50m (150 ft); Long range (lens side) - up to 200 m (650 ft)
Power supply:	4 x 1.5V Mono cells type D (LR20)
Battery Life <sup>1</sup> :	NiMH: 55 hours; alkaline: 90 hours
Operating temp.:	-4°F to 122°F (-20°C to 50°C)
Storage temp.:	-4°F to 158°F (-20°C to 70°C)
Tripod attachments:	5/8"-11 horizontally and vertically
Weight:	3.1 kg (6.8 lbs)
Low voltage indication:	blinking of the battery indicator
Low voltage disconnection:	unit shuts off

1) at 21° Celsius

2) under optimal atmospheric circumstances

3) along the axis

## DECLARATION OF CONFORMITY

We

### Trimble Kaiserslautern GmbH

declare under our sole responsibility that the product

### LL400

to which this declaration relates is in conformity with the following standards

**EN 61000-4-2, 2001; EN 55011, 2003; EN 61000-4-3, 2003**

following the provisions of directive Electromagnetic compatibility 89/336/EEC.

The managing director

## Electro-Magnetic Compatibility

### Declaration of Conformity

This digital apparatus does not exceed the Class B Limits for radio noise for digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

This device complies with part 15 off the FCC rules. Operation is subject to the condition that this device does not cause harmful interference.

**Note:** The product been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. The product generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio or television reception, which can be determined by turning the product off and on. The user is encouraged to try to eliminate the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the product and the receiver.
- For more information, consult your dealer or an experienced radio/television technician.

**Caution:** Changes or modifications to the product that are not expressly approved by Trimble could void authority to use the equipment.